

# Purchase Order Receipt Listing

Friday, August 11, 2017 2:22:48 PM

All amounts are calculated in domestic currency.

All Vendors PO ID PO37196 All Receipt Dates All Line Item Types  
All Item ID/GL/WOs All Rec. Employees All Currencies  
Grouped by Vendor ID

Purchase Order ID/ Curr Type	Line Nbr/ Insp Req	Project ID	Reference/ Description/ Cert Std	PO U/M / Stock U/M	Required Date Required Qty	Recv Date/ Recv Emp	Recv Qty (PO U/M)	Cost Per Unit/ Recv Value	Inspected Qty/ Rejected Qty (PO U/M)	MIRB Qty/ MRB Reject Qty	Book Amt
Vendor ID \ Vendor Name											
PO37196	1		M7075T6S1.750X10.500	✓	8/8/2017	8/11/2017	12.0000		0.0000	0	\$0.00
USD	No		M7075T6 SHEET 1.750 THICK X 10.500 WIDE		12.0000	QUIR01			0.0000	0	
			M138276								
	2		71401-45		8/8/2017	8/11/2017	1.0000		0.0000	0	\$0.00
	No		Procurement Quality Clauses		1.0000	QUIR01			0.0000	0	
			M138276								

Total Received Quantity:  
Total Qty to Inspect (PO U/M):  
Total Reject Quantity:  
Total Receipt Value:  
Total Balance Due Quantity:

13.0000  
0.0000  
0.0000  
\$0.00  
0.0000

# INTERORG TRANSFER PACKING SLIP/ CERTIFICATE OF CONFORMANCE

Page 1 of 2

Shipment No:3343612

<b>Ship From:</b> A. M. CASTLE & CO. 14001 ORANGE AVENUE PARAMOUNT, CA 90723 USA		<b>Sold To:</b> DART AEROSPACE LTD 1270 ABERDEEN HAWKESBURY, ON K6A 1K7 CA		<b>Ship To:</b> A. M. CASTLE & CO. 2150 ARGENTIA ROAD MISSISSAUGA, ON L5N 2K7 CAN		<b>Deliver To:</b> DART AEROSPACE LTD 1270 ABERDEEN HAWKESBURY, ON K6A 1K7 CA	
<b>Date Shipped</b> 29-JUL-17	<b>F.O.B.</b> ORIGIN	<b>Freight Terms</b> Prepaid	<b>Carrier</b> YRC	<b>BOL No</b> 3343612-2			

<b>Shipment Details</b>		<b>Final Destination Branch - TOR</b>	
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<b>Order No</b> 4837468	<b>Line No</b> 1	<b>Item No</b> 750488.MO	<b>Description</b> 1.7500.PL.7075.T651.ALUMINUM.USI.48.5000.144.5000 CUT 2SIDED TO 10.5 IN ( + .1250/- .0000 IN) X 75.88 IN ( + .1250/- .0000 IN) - ALUMINUM PLATE SAW SPECIFICATIONS: AMS-QQ-A-250/12					
<b>Purchase Order No</b> 37196	<b>Part Number</b>	<b>Ordered Qty</b> 2.00 PCS	<b>Invoice Qty</b> 2.00 PCS					
<b>Details</b> ALL PAPERWORK MUST FOLLOW ORDER / CUSTOMER MUST RECEIVE AT TIME OF DELIVERY ALL MATERIAL MUST HAVE IDENTIFYING MARKINGS EX:HEAT #'S Email P/s and certs to: clavoie@dartaero.com END USER: DART AEROSPACE END USE: COMMERCIAL AIRCRAFT PARTS								
<b>Delivery No.</b> 121210170	<b>Mill</b> CONSTELLUM ROLLED PRODUCTS	<b>Heat Number</b> DAS 5 9-89	<b>Mech Id</b>	<b>PCS</b> 2	<b>Width (IN)</b>	<b>Length (IN)</b>	<b>Shipped Qty(LBS)</b> 288.7300	

These items are controlled by the U.S. Government and authorized for export only to the country of ultimate destination for use by the ultimate consignee or end-user(s) herein identified. They may not be resold, transferred, or otherwise disposed of, to any other country or to any person other than the authorized ultimate consignee or end-user(s), either in their original form or after being incorporated into other items, without first obtaining approval from the U.S. Government or as otherwise authorized by U.S. law and regulations.

We hereby certify the material covered by this certification conforms in accordance with the above specifications and has been found to meet the applicable requirements for the material, including any specifications forming a part of the description. Test reports are on file subject to examination. All claims for defective material are waived unless made in writing to A.M. Castle & Co. within 60 days of the shipment. Material cut to the correct size, or material cut by the customer cannot be returned for credit.

Date Printed: 29-JUL-2017 03:34:58 PM

INTERORG TRANSFER  
PACKING SLIP/  
CERTIFICATE OF CONFORMANCE

Page 2 of 2

Reviewed by Authorized Castle Metals Representative:		Date:	Name:
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*[Handwritten Signature]*





# INTRA-COMPANY TRANSFER PROFORMA INVOICE

A.M. Castle & Co.

Vendor (Name and Address)

A.M. Castle & Co. - LOS ANGELES - CASTLE METALS  
A. M. Castle & Co.  
14001 ORANGE AVENUE  
PARAMOUNT, CA 90723

Tax Registration Number: 36-0879160

Consignee (Name and Address)

A.M. Castle & Co. - TORONTO - CASTLE METALS  
A. M. Castle & Co. (Canada) Inc.  
2150 ARGENTIA ROAD  
MISSISSAUGA, ON L5N 2K7

Tax Registration Number: 13835 3438 RC0001

Transportation

YRC

INCO Term:

DDP - MISSISSAUGA, ON, L5N 2K7, CAN

Date of Direct Shipment

01-AUG-17

Other References (Include Bill of Lading No.)

3343612-2

Purchaser (Name and Address)

A.M. Castle & Co. - TORONTO - CASTLE METALS  
A. M. Castle & Co. (Canada) Inc.  
2150 ARGENTIA ROAD  
MISSISSAUGA, ON L5N 2K7

Tax Registration Number: 13835 3438 RC0001

Conditions of Sale and Terms of Payment

1% 10, NET 30



Currency of Settlement

USD

Place PR

YRC FREIGHT SHIPMENT  
STATUS CALL 1-800-870-6500  
847  
693-375252-2

Item	Specs of Commodities				Tariff Code		Export License		ECCN	ITAR	
	Order-Line-Ship	# Pkgs.	Weight	Heat	Country of Origin	Units	UOM	Price per Unit		Total Price	
750488.MO	1.7500.PL.7075.T651.ALUMINUM.48.5000.144.5000				7606123030	NLR		EAR99	N/A		
	4837468-1-1	1	288.73 LBS	9383590	US	2.00	PCS	\$2.5035	\$722.83		

Invoice Package Total		Total Weights		Invoice Total
	Net		Gross	\$722.83
	288.73		318.73	
1				
* Price per UOM and Total Price have been adjusted to include Processing and Handling Charges if applicable.				
Originator (Name and Address) A.M. Castle & Co. - Los Angeles  14001 ORANGE AVENUE 050372560 PARAMOUNT, CA 90723 UNITED STATES				
Signature: 				

These items are controlled by the U.S. Government and authorized for export only to the country of ultimate destination for use by the ultimate consignee or end-user(s) herein identified. They may not be resold, transferred, or otherwise disposed of, to any other country or to any person other than the authorized ultimate consignee or end-user(s), either in their original form or after being incorporated into other items, without first obtaining approval from the U.S. Government or as otherwise authorized by U.S. law and regulations.

NORTH AMERICAN FREE TRADE AGREEMENT  
CERTIFICATE OF ORIGIN

19 CFR 181.11, 181.22

Shipment# 3343612

1. EXPORTER NAME, ADDRESS AND EMAIL A. M. Castle & Co. 1420 Kensington Road, Suite 220 Oak Brook, IL 60523 USA TAX IDENTIFICATION NUMBER: 36-0879160		2. BLANKET PERIOD ONE TIME SHIPMENT FROM (mm/dd/yyyy) TO (mm/dd/yyyy)	
3. PRODUCER NAME, ADDRESS AND EMAIL TAX IDENTIFICATION NUMBER: Available Upon Customs Request		4. IMPORTER NAME, ADDRESS AND EMAIL A. M. Castle & Co. (Canada) Inc. 2150 ARGENTIA ROAD MISSISSAUGA, ON L5N 2K7 CAN Tax Identification Number: 13835 3438 RC0001	

5. Description of Good(s)		6. H.S. Tariff Classification No.	7. Preference Criterion	8. Producer	9. Net Cost	10. Country of Origin
750488.MO		760612	B	No2	No	US
1.7500.PL.7075.T651.ALUMINUM.USI.48.5000.144.5000						

(Heat-9383590)

I certify that:

- The information on this document is true and accurate and I assume responsibility for proving such presentations. I understand that I am liable for any false statements or material omissions made on or in connection with this document;
- I agree to maintain and present upon request, documentation necessary to support this certificate, and to inform, in writing, all persons to whom the certificate was given of any changes that would affect the accuracy or validity of this certificate;
- The goods originated in the territory of one or more of the parties, and comply with the origin requirements specified for those goods in the North American Free Trade Agreement, and unless specifically exempted in Article 411 or Annex 401, there has been no further production or any preparation outside the territories of the parties; and
- This certificate consists of 1 pages, including all attachments

11a. AUTHORIZED SIGNATURE



11c. NAME

ANTHONY ANDREWS

11e. DATE (mm/dd/yyyy)

07/23/2017

11f. TELEPHONE NUMBERS

522-255-0241

(Voice)

(Facsimile)

11g. EMAIL

ops COCKP/ATOR

11b. COMPANY A. M. Castle &amp; Co.

11d. TITLE

Direction	Tests	Min	Max	Min	Max	Yield (KSI)	Elongation (%)	Report
LT	02	78.2	79.8	68.2	69.6		12.0	12.5

6853836 :107

Package	Net Lbs	Kg	Lot	Piece	Serial	Parent Lot
1001476359	1,245.000	564.722	9383589	01		
1001476359	1,245.000	564.722	9383589	02		
1001476360	1,245.000	564.722	9383589	03		
1001476360	1,245.000	564.722	9383589	04		
1001476361	1,240.000	562.454	9383590	01		
1001476361	1,240.000	562.454	9383590	02		
1001476362	1,240.000	562.454	9383590	03		
1001476362	1,240.000	562.454	9383590	04		

ASTM B594 REV 13 2013 100% SONIC W/ 0.125" DEADZONE Class A  
AMS 4045K  
AMS-STD-2154A 2012 TYPE1 CLASS A 100% SONIC MINUS DEADZONE  
ASTM B209-14  
BSS-7055B 2013 CLASS A 100% SONIC TESTED MINUS DEADZONE  
CST1006 REV E 2011 CLASS A 100% SONIC MINUS DEADZONE  
DPS 4.713 REV AK 2012 CLASS A 100% SONIC MINUS DEADZONE  
GAMPS 9101 REV B 2006 CLASS A 100% SONIC MINUS DEADZONE  
PS 21211P 2010 CLASS A 100% SONIC MINUS DEADZONE

**ALL LOTS ON THIS CERTIFICATION ALSO CONFORM TO THE FOLLOWING REQUIREMENTS:**

A M CASTLE		110516970	4075	INCLUSION		Serial: 20170322-0110516970		Pg 1 of 3
CUSTOMER PURCHASE ORDER NO. & ITEM		413045		Constellium ORDER NO.		198377		
ALLOY	7075	CLAD		TEMPER	1651	GAUGE	1.75000 in 44.45 mm	WIDTH
							48.50000 in 1.232 mm	LENGTH
							144.50000 in 3.670 mm	
ITEM ORDERED		SPEC PLATE, SAWED MILL FINISH						
CUSTOMER SPECIFICATION		AMS QQ-A-250/12A						
PART NUMBER		750488		B/L NUMBER		77792		DATE SHIPPED
WT. SHIPPED		9940.000 LB		NO. OF PIECES		GOVT. CONTRACT NO.		
Steve Good - Laboratory Manager								

A M CASTLE  
1420 KENSINGTON ROAD, SUITE 220  
OAK BROOK IL 60523  
US

A M CASTLE & CO.  
14001 ORANGE AVE.  
PARAMOUNT CA  
90723  
US

**CERTIFIED TEST REPORT**  
Constellium Rolled Products  
Ravenswood, LLC



## Constellium



CERTIFIED TEST REPORT  
Constellium Rolled Products  
Ravenswood, LLC

A M CASTLE & CO.  
14001 ORANGE AVE.  
PARAMOUNT CA  
90723  
US

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A M CASTLE  
1420 KENSINGTON ROAD, SUITE 220  
OAK BROOK IL  
60523  
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A M CASTLE		110516970		4075		INCLUSION		Serial: 20170322-0110516970		Pg 2 of 3	
CUSTOMER PURCHASE ORDER NO. & ITEM		413045		Constellium ORDER NO.		198377		CERTIFICATION		"Constellium Rolled Products, hereby certifies that metal shipped under this order has been inspected and found in conformance with the requirements of the applicable specifications as shown on Constellium Rolled Products' standard General Terms and Conditions of Sales. Test reports are on file, subject to examination."	
ALLOY	CLAD	TEMPER	GUAGE	WIDTH	LENGTH	7075 1651 1.7500 in 4.45 mm 48.5000 in 1.232 mm 144.5000 in 3.670 mm					
ITEM ORDERED		MILL FINISH, SAWED		CUSTOMER SPECIFICATION		AMS QQ-A-250/12A					
PART NUMBER		750488		B/L NUMBER		77792		DATE SHIPPED		03/22/2017	
WT. SHIPPED		9940.000 LB		NO. OF PIECES		000008		GOVT. CONTRACT NO.		Steve Good - Laboratory Manager	

*Steve Good*

RAVENSWOOD, WV 26164 USA  
P.O. BOX 68  
859 Century Road

Constellium Rolled Products Ravenswood, LLC  
reports are on file, subject to examination.  
General Terms and Conditions of Sales. Test  
requirements of the applicable specifications as  
shown on Constellium Rolled Products' standard  
indicated herein. Any warranty is limited to that  
inspected and found in conformance with the  
metal shipped under this order has been  
inspected and found in conformance with the

Tensile - Room Temperature (US)

Direction	Tests	Min	Max	Min	Max	Yield (KSI)	Elongation (%)	Report
LT	02	78.9	79.0	68.3	70.4	11.5	12.0	Max

Lot: 9383590

All material contained in this lot was cast and manufactured in the USA

OTHERS-EACH: .05 MAX. OTHERS TOTAL: .15 MAX. AL REMAINDER

Chemistry (Actual)

SI	FE	CU	MN	MG	CR	ZN	TI	ZR
0.07	0.21	1.47	0.04	2.49	0.20	5.57	0.04	0.01

Tensile - Room Temperature (SI)

Direction	Tests	Min	Max	Min	Max	Yield (N/MM2)	Elongation (%)	Report
LT	02	539	550	470	480	12.0	12.5	Max





CERTIFIED TEST REPORT  
Constellium Rolled Products  
Ravenswood, LLC

A M CASTLE & CO.  
14001 ORANGE AVE.  
PARAMOUNT CA  
90723  
US

A M CASTLE  
1420 KENSINGTON ROAD, SUITE 220  
OAK BROOK IL  
60523  
US

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A M CASTLE		110516970		4075		INCLUSION		Serial:20170322-0110516970		Pg 3of3	
CUSTOMER PURCHASE ORDER NO. & ITEM		413045		Constellium ORDER NO.		198377		CERTIFICATION		"Constellium Rolled Products, hereby certifies that metal shipped under this order has been inspected and found in conformance with the requirements of the applicable specifications as indicated herein. Any warranty is limited to that shown on Constellium Rolled Products" standard General Terms and Conditions of Sales. Test reports are on file, subject to examination."	
ALLOY	CLAD	TEMPER	GAUGE	WIDTH	LENGTH						
7075		T651	1.7500 in	44.45 mm	48.5000 in	144.5000 in	3.670 mm				
ITEM ORDERED		SPEC PLATE, SAWED									
MILL FINISH											
CUSTOMER SPECIFICATION		AMS QQ-A-250/12A									
PART NUMBER		750488		B/L NUMBER		77792		DATE SHIPPED		03/22/2017	
WT. SHIPPED		9940.000 LB		NO. OF PIECES		000008		GOVT. CONTRACT NO.			
Steve Good - Laboratory Manager											

Tensile - Room Temperature (SI)

Direction	Tests	Min	Max	Min	Max	Yield (N/MM2)	Elongation (%)	Report
LT	02	544	545	471	485	11.5	12.0	

Chemistry (Actual)

SI	FE	CU	MN	MG	CR	ZN	TI	ZR
0.07	0.21	1.47	0.04	2.49	0.20	5.57	0.04	0.01

OTHERS-EACH: .05 MAX. OTHERS TOTAL: .15 MAX. AL REMAINDER

All material contained in this lot was cast and manufactured in the USA

QUALITY TEXTS:  
AMC CA-15403A R 7

THIS TEST REPORT SHALL NOT BE REPRODUCED EXCEPT IN FULL, WITHOUT THE WRITTEN APPROVAL OF THE LABORATORY OR AUTHORIZED QUALITY DELEGATE. THE RECORDING OF FALSE, FICTITIOUS, OR FRAUDULENT STATEMENTS OR ENTRIES ON THE CERTIFICATE MAY BE PUNISHED AS A FELONY UNDER FEDERAL LAW.  
CHEMISTRY BY OES: ARKSPARK  
WHEN FRACTURE TOUGHNESS TEST REQUIRED, TESTED PER ASTM E399  
WHEN TENSILE TEST REQUIRED, TESTED PER ASTM E8: B557  
DUNS Number: 090570149; CAGE Code: 1YW19  
Mercury is not a normal contaminant in aluminum alloys and neither mercury nor any of its compounds were utilized in the manufacture of our product.  
"END OF CERTIFICATION"



Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in

QC 18 INSPECTION	ENGINEERING SIGNOFF (if required)
INSPECTED BY: <b>DAS</b>	SIGNED OFF BY:
DATE: <b>AUG 15 2017</b>	DATE:

Testers located in the Quality Office

CUT SAMPLE PIECE OF MATERIAL AND PERFORM A HARDNESS CHECK.				
RECORD RESULTS BELOW				
TYPE OF MATERIAL	HRC	HRB	DUR A	DUR D
SIZE OF TEST SAMPLE				
HARDNESS / DUROMETER READING				

DESCRIPTION	NCR (Check Y/N)	COMMENTS
SURFACE DAMAGE	Y	
CORRECT FINISH	Y	
CORROSION	Y	
CORRECT GRAIN DIRECTION	Y	
CORRECT MATERIAL PER M-DRAWING	Y	AMS QQ-A350/12
CORRECT THICKNESS	Y	
PHOTO REQUIRED	Y	
CORRECT REF # TO LINK CERT	Y	HT #9383590
CORRECT MATERIAL IDENTIFICATION	Y	
CORRECT M# ON THE MATERIAL	Y	
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	Y	
DOES THIS REQUIRE AN EXTRUSION REPORT	Y	

THICKNESS ORDERED: 1.750"

THICKNESS RECEIVED: 1.750"

SHEET SIZE ORDERED: N/A

SHEET SIZE RECEIVED: N/A

MATERIAL CERT REC'D: 45

QUANTITY RECEIVED: 12

QUANTITY INSPECTED: 12

QUANTITY REJECTED: 0

PO / BATCH NO.: 0037194/M138276

MATERIAL: M70751651.750X10.500

DATE: AUG 15 2017

# MATERIAL RECEIPT INSPECTION FORM

**SPECIFICATION CONTROL DRAWING**

△ PURCHASE MATERIAL: 7075-T6/T62/T651 ALUMINUM SHEET OR PLATE  
SPECIFICATION: QQ-A-250/12 OR AMS-QQ-A-250/12  
OR AMS 4045  
OR ASTM B209

OR

△ PURCHASE MATERIAL: 7075-T6/T62/T651 ALCLAD ALUMINUM SHEET OR PLATE  
SPECIFICATION: QQ-A-250/13 OR AMS-QQ-A-250/13  
OR AMS 4046 / 4049  
OR ASTM B209

△ PART NUMBER: M7075T6S | TTT | X | W.W.WWW |  
| THK | | WIDTH |

△ WHERE "TTT" = THICKNESS (IN INCHES)  
AND "W.W.WWW" = WIDTH (IN INCHES, OPTIONAL, FOR SPECIFYING CUT PLATE)  
EG. 0.063" THICK SHEET = M7075T6S.063  
EG. 3.5" WIDE BY 0.500" THICK PLATE = M7075T6S.500X3.500  
△ PREFERRED SIZE: .TTT BY 4FT BY 10FT FOR SHEET

**RELEASED**  
2017 JUN 19  
ECN 17-574

APPROVED

DESIGN	RF	DESCRIPTION	DATE
DRAWN	CP	DART AEROSPACE LTD	17.05.05
CHECKED	ML	HAMMERSBURY, ONTARIO, CANADA	10.11.08
MFG. APPR.	LL	M7075T6S	DATE
APPROVED	WM		
DE APPR.	D9-1		
DATE	17.05.05		

REV. B  
SHEET 1 OF 1  
SCALE  
NTS

THE ISSUING ORGANIZATION SHALL BE RESPONSIBLE FOR THE ACCURACY OF THE DATA AND INFORMATION CONTAINED HEREIN. THE USER SHALL BE RESPONSIBLE FOR THE ACCURACY OF THE DATA AND INFORMATION CONTAINED HEREIN. THE USER SHALL BE RESPONSIBLE FOR THE ACCURACY OF THE DATA AND INFORMATION CONTAINED HEREIN.



Dart Aerospace Ltd.  
1270 Aberdeen Street  
Hawkesbury, ON K6A 1K7  
Tel: 613 632 9577  
Fax: 613 632 1053

**PURCHASE ORDER**  
Purchase Order ID PO37196

Purchase Order Date 7/24/2017  
PO Print Date 7/24/2017

Page Number 1 of 2

Order From :

VU-MET002

Ship To : DART AEROSPACE LTD

1270 ABERDEEN  
HAWKESBURY, ON K6A 1K7  
CANADA

METAUX CASTLE  
P.O. BOX 4090 STN A  
TORONTO, ONTARIO M5W 0E9  
CANADA

Contact Name  
Vendor Phone

Buyer  
Diane Baker

Ship To Contact

Customer POID  
Customer Tax #  
10127-2607

Ship To Phone

Terms  
Net 30  
USD

Ship Via:

Yours pdd

Ship Acct:

Destination-Collect

Line	Reference	Description/ Mfg ID	Reg Date/ Taxable	CD	Reg Qty/ Unit of Measure	PO Unit Price	Extended Price
1	M7075T6S1.750X10.500	M7075T6 SHEET 1.750 THICK X 10.500 WIDE	8/8/2017	FN	12.00	\$100.21	\$1,202.52

Yes

8/8/2017

AUG 11 2017

Line Total: \$1,202.52

\$0.00

Line Total: \$0.00

Note:

7/24/2017

Procurement Quality Clauses

A005 right of entry

A012 chemical and physical test report

A016 personnel qualification

A017 raw material identification (as applicable)

A026 certification of material conformance

A041 quality management system

A042 dart notification by supplier

A043 retention of quality documents



Dart Aerospace Ltd.  
1270 Aberdeen Street  
Hawkesbury, ON K6A 1K7  
Tel: 613 632 9577  
Fax: 613 632 1053

**PURCHASE ORDER**  
Purchase Order ID PO37196  
Purchase Order Date 7/24/2017  
PO Print Date 7/24/2017

Page Number 2 of 2

Order From :

VU-MET002

Ship To : DART AEROSPACE LTD

METAUX CASTLE  
P.O. BOX 4090 STN A  
TORONTO, ONTARIO M5W 0E9  
CANADA  
1270 ABERDEEN  
HAWKESBURY, ON K6A 1K7  
CANADA

Contact Name  
Vendor Phone  
Ship To Contact  
Ship To Phone  
Ship Via:  
Ship Acct:

Yours ppd

Buyer  
Customer POID  
Customer Tax #  
Terms  
Currency  
FOB  
Buyer  
Diane Baker  
10127-2607  
Net 30  
USD  
Destination-Collect

PO Total:

\$1,202.52

Note: Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit [www.dartaerospace.com](http://www.dartaerospace.com) for further explanation.

Change Nbr: 1

Change Date: 7/24/2017

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